



Sensata
Technologies

**SENSOR
SOLUTIONS FOR
PRODUCTIVITY
APPLICATIONS**

**Our solutions help
make products safer,
cleaner and smarter,
more productive and
connected**

For more than 100 years, we have provided a wide range of customized, sensor-rich solutions that address complex engineering requirements to help customers solve difficult challenges in many industries. Our solutions help to make products safer, smarter, more productive and connected.

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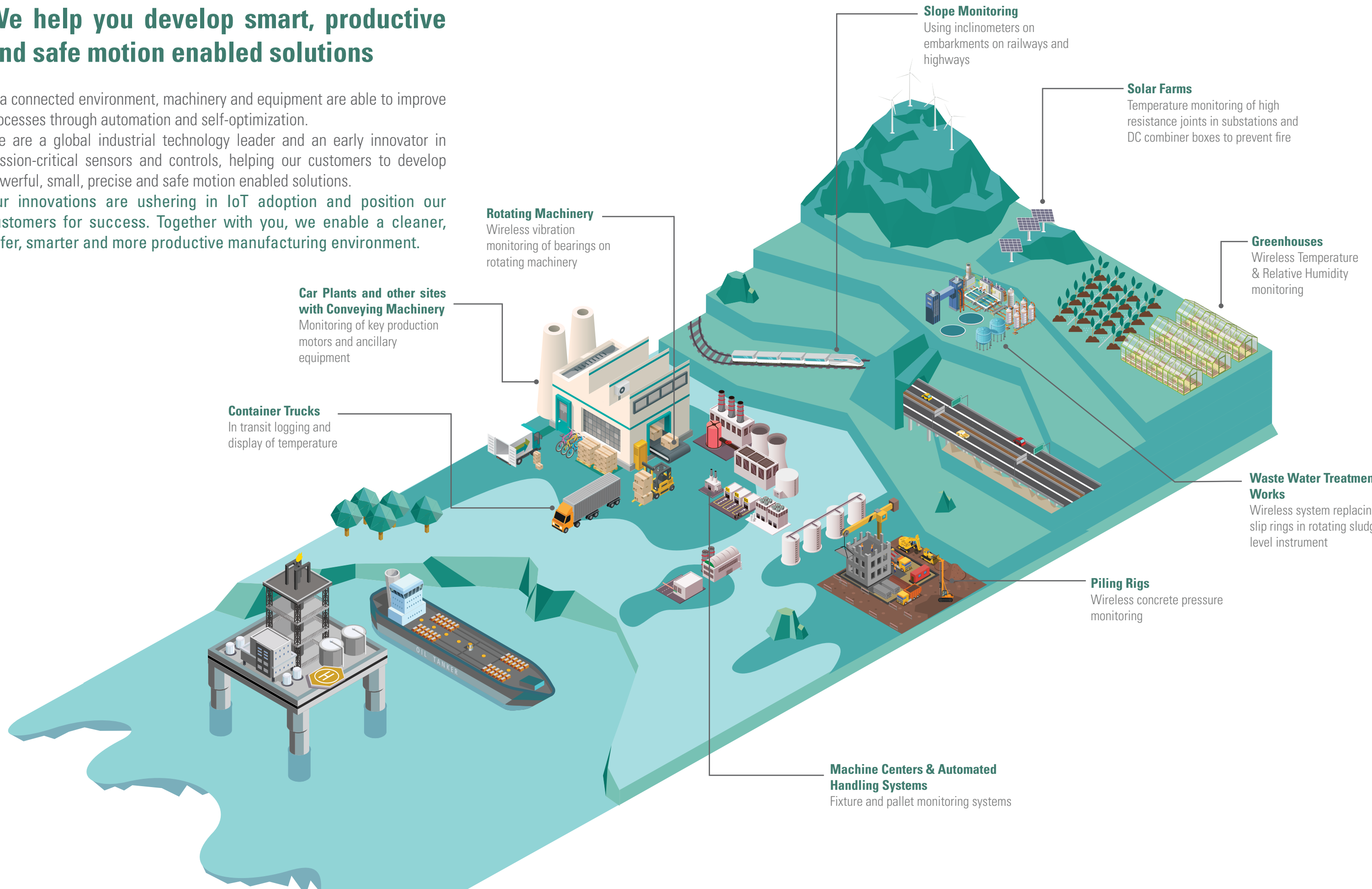
Robotics
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Packaging Lines
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We help you develop smart, productive and safe motion enabled solutions

In a connected environment, machinery and equipment are able to improve processes through automation and self-optimization. We are a global industrial technology leader and an early innovator in mission-critical sensors and controls, helping our customers to develop powerful, small, precise and safe motion enabled solutions. Our innovations are ushering in IoT adoption and position our customers for success. Together with you, we enable a cleaner, safer, smarter and more productive manufacturing environment.



Slope Monitoring
Using inclinometers on embankments on railways and highways

Solar Farms
Temperature monitoring of high resistance joints in substations and DC combiner boxes to prevent fire

Greenhouses
Wireless Temperature & Relative Humidity monitoring

Waste Water Treatment Works
Wireless system replacing slip rings in rotating sludge level instrument

Piling Rigs
Wireless concrete pressure monitoring

Machine Centers & Automated Handling Systems
Fixture and pallet monitoring systems

Rotating Machinery
Wireless vibration monitoring of bearings on rotating machinery

Car Plants and other sites with Conveying Machinery
Monitoring of key production motors and ancillary equipment

Container Trucks
In transit logging and display of temperature

Why Sensata

We have a deep knowledge and understanding of a broad range of industrial applications and we offer advice and support to help you select the right product for your application. All our products are of exceptional quality. We take pride on the flexibility we drive in our operations to customize products at a global scale.

Solution capability: installation, training, support, consumables, local presence



Industry-specific knowledge and proprietary technology in mission critical and hard-to-do applications



Solution capability, partnership mindset of our team, and flexible technology for customized solutions



Cost-convenient manufacturing model with concentrated manufacturing operations across the globe



Strong teamwork to deliver fast responses to our customers, with deep understanding of product design cycles and launch execution

What Our Customers Say

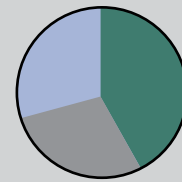
European OEM for Transportation Equipment Manufacturing, France:

"We use encoders in our equipment and we started to have problems with them during extreme weather conditions, as the housing was expanding and contracting.

We tested some encoders from Sensata Technologies and our team was impressed by the custom design made in a very short time. We worked very closely with their engineering team and they have a deep knowledge of their products and a great understanding of our application. Also the lead time was very fast."

Fast Facts

2020 Net Revenues: \$3B



Americas 42%

Europe 28%

Asia 30%

47,000+

different products
manufactured

1.1B

devices shipped each year,
each highly engineered

19,000

employees worldwide

11

countries with business centers
and manufacturing sites

Solution Overview

Application		Pressure Sensors and Switches	Temperature Sensors and Thermal Cut-Outs	Position Sensors and Encoders	Motor Protectors	Solid State Relays	Float and Level Switches	Operator Controls	Wireless Pressure and Temperature Sensors
Manufacturing	Pneumatics & Hydraulics	•		•					•
	Industrial Air Compressors	•	•		•				•
	Plastic Machinery	•	•	•	•	•			•
	Printing Machines			•		•	•		•
Chemicals & Petrochemicals	Oil & Gas Platforms	•		•			•		•
Metal & Mining	Metal Production	•	•	•		•			•
Food & Beverage	Food Processing Lines	•		•		•	•		
	Fluid Management	•		•			•		•
Material Handling	Forklifts & Reachtrucks	•		•		•		•	
	Mobile Elevated Work Platforms	•		•		•		•	•
	Automated Guided Vehicles	•		•		•		•	
	Woodworking Machines	•		•		•		•	
	Mobile Boom Cranes	•		•		•		•	
Assembling	Assembly Equipment, Robotics and Cobotics	•		•					•
Packaging	Conveyor Belts			•		•			
	Packaging, Sorting, Palletizing			•		•			

Functional Solutions

Pressure Sensors

Broad portfolio of pressure products based on a variety of proven technologies. From pressure sensors that offer ranges from 1 inch H2O to 10,000psi or vacuum up to 600bar, to our highly reliable pressure switches with a wide range from 0 – 2000 psi or 0 – 140 bar, our pressure solutions provide the configurability and performance needed for demanding industrial applications.

Temperature Sensors

Our comprehensive range of thermal solutions can meet many electrical protection needs. Our portfolio is easily configurable and includes rugged industrial thermostat switches and temperature sensors, with a wide range of form factors and connection options. Sensata is a global leader in high temperature exhaust gas sensing with solutions approaching 850°C.

Position Sensors and Encoders

Our comprehensive Encoders and Position Sensors line includes incremental and absolute encoders, hall effect sensors, rotary and linear potentiometers as well as inclinometers and draw wire solutions. Reliable and rugged products that are designed for use in standard industrial to heavy duty and hazardous area applications.

Wireless Solutions

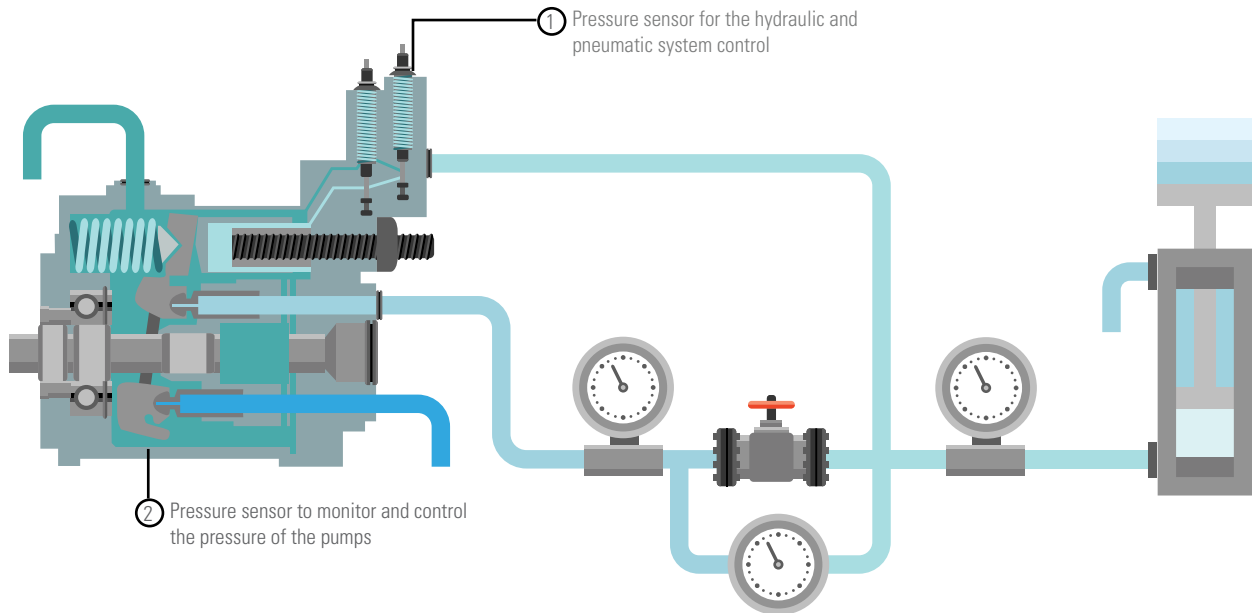
Wireless sensors take the accuracy, reliability and durability of our established range of wired sensors and add the convenience of wireless connectivity. The benefits are many; no expensive wiring to remote locations, sensors are easy to install and relocate and they can be used in most environments including outdoors.

Pneumatics and Hydraulics

Pressure sensors maintain a constant output pressure of the gas or liquid, in order to avoid any leaks that could cause dangerous accidents.

Pneumatic technology is used in vehicle tires, air brakes of buses, trucks or trains, compressed-air engines, vacuum pumps and more. Hydraulic systems are used in vehicle braking systems, power steering systems, shock absorbers, material handling vehicles such as excavators and aerial work platforms, and more. Making sure the right gas or liquid pressure is administered to these systems is crucial, especially when we speak about hydraulics, where the liquid in the system may be flammable. If the pressure or the temperature range are not correct, this can cause dangerous leaks and accidents.

Pressure sensors are used for pressure regulators, which match the demand for gas or liquid to the demands of the system, while maintaining a constant output pressure. Float switches make sure to keep the liquid level at an optimum level.

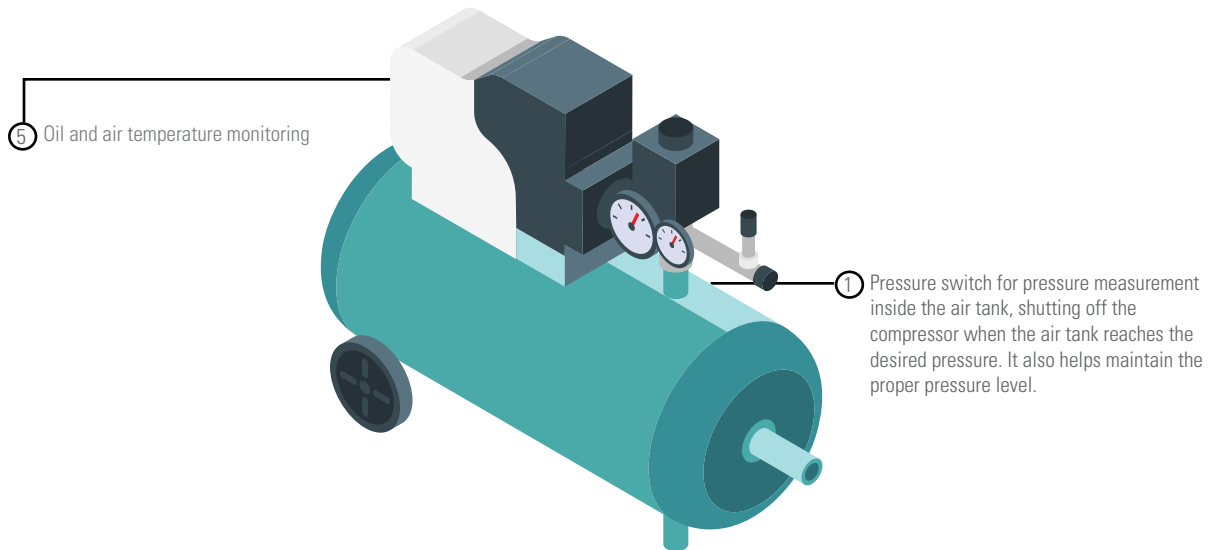


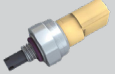
①	 2CP5 Pressure Sensors	- UL recognized ceramic capacitive sensor, overvoltage and short circuit protected - Durable, compact, low-cost design, with accurate performance over wide temperatures	It measures the air pressure in the pneumatic system
②	 PTE7100/PTE7300 Hermetic Analog Pressure Sensors	- Ideal for mid and high pressure ranges - Microfused Strain Gauge (MSG) with best-in-class accuracy - Wide range of ports, connectors, and analog electrical outputs for ease of integration in various industrial applications	Hydraulic and pneumatic system control
③	 Wireless Pressure Transmitters	- Pressure ranges from 0-50 mbar up to 0-400 bar; up to 750m clear line-of-sight - The sensors have a battery life of over 5 years with a 10s transmission rate	Wireless system control
④	 Industrial Receivers	- These receivers feature 4-20mA or 1-5Vdc outputs as well as an alarm relay - Single channel or multiple channel units, which receive readings from up to 5 wireless transmitters	Can indicate a high or low alarm condition or act as an alarm if the signal from a wireless transmitter is lost.
⑤	 Hall Effect Rotary Position Sensors	- Small package and easy integration; versatile due to the 360 degree turn capability - Packaged in a highly sealed (IP69K) housing and utilizing non-contacting Hall effect technology	Permit to monitor and control the pressure of the pumps
⑥	 IO Link Series Absolute Single and Multi Turn Modular Hall-Effect Sensors	- Two-part design, modular, offering maximum flexibility during installation; IO-Link with COM3 transmission rate - Easy commissioning and configuration with IO-Link; Simple device replacement with data storage capability	Permit to monitor and control the pressure of the pumps
⑦	 HPORT System	- Detects changes or drops in hydraulically clamped CNC Fixtures - Can detect movement and prevent costly write-off of expensive work pieces; ensures the Fixture being machined is in a safe condition	Fixture monitoring systems used to monitor hydraulic pressure on CNC fixtures
⑧	 IMP Industrial Pressure Transmitters	- Excellent media compatibility, very stable electronics especially in high vibration and shock applications - Every device is temperature compensated and calibrated and supplied with a traceable serial number and calibration certificate	Monitor the air pressure supply to power pneumatic controls. Very stable in high vibration and shock applications.

Industrial Air Compressors

Heavy-duty industrial air compressors operate at high pressure level, therefore they rely on high horsepower motors and heavy-duty components. Typical industrial air compressor uses include spraying crops and ventilating silos in agricultural facilities, running pneumatic machinery in manufacturing plants, operating laundry presses in dry cleaners and various processes in food and beverage manufacturing, oil and gas operations and more. Pressure switches and sensors are key parts of the air compressors, and they need to be very robust, reliable and completely safe in operation. They control the operation and their main function is to start the air compressor when the pressure in its holding tank drops below a set low point and to stop it when the pressure reaches a set maximum. Maintaining a constant working charge in the system is an essential condition for operations hard stop.

The PTE7100 hermetic analog pressure sensor from Sensata has extreme shock and vibration capabilities and high proof and burst pressures, which makes it ideal for use in any kind of industrial air compressors.



①	 PS80 Automatic Reset Pressure Switches	- Safe and reliable automatic reset pressure switch, offering a wide range of pressure settings, port fittings and electrical connections - Its robust non-electric construction safely operates under high pressure conditions helping keep maintenance costs and return rates low	Measures the pressure inside the air tank and shuts off the compressor when the air tank reaches the desired pressure. It also helps to maintain the proper pressure level.
②	 Hermetic Analog Pressure Sensor	- Microfused Strain Gauge (MSG) with best-in-class accuracy - Wide range of ports, connectors, and analog electrical outputs for ease of integration in various industrial applications	Oil pressure measurement Monitoring of the air inlet and outlet pressure
③	 Wireless Pressure Transmitters	- Pressure ranges from 0-50 mbar up to 0-400 bar; up to 750m clear line-of-sight - The sensors have a battery life of over 5 years with a 10s transmission rate	Wireless system control
④	 Industrial Receivers	- These receivers feature 4-20mA or 1-5Vdc outputs as well as an alarm relay - Single channel or multiple channel units, which receive readings from up to 5 wireless transmitters	Can indicate a high or low alarm condition or act as an alarm if the signal from a wireless transmitter is lost.
⑤	 10K ohm NTC Temperature Probe Sensor	- It offers the choice of thermistor or RTD temperature sensing technology - Since no single technology is optimal for every application, the 3000 series offers several thermal sensing options, each of which offers unique advantages.	Oil and air temperature monitoring
⑥	 Combined Pressure & Temperature Sensor	- Pressure and temperature measurement in one package - Fast, in-stream temperature measurement and precise superheat measurement	Pressure and temperature measurement of the compressed air
⑦	 8EA Solid State Contactors	- Solid-state PTC motor starter, available for all single phase voltage applications, low power dissipation, easy installation - Electrically (EMI) noise free, operating noise free, approved for use with explosive proof applications, high reliability with no moving parts	Designed for use with most split phase, capacitor run and/or start, fractional h.p. hermetic compressors
⑧	 15HM Series Motor Protectors	- Compact and rugged design, resistant to mechanical shock and suitable for installation directly on motor windings - Meet rotary compressor high side pressure requirements, application range 1 to 5 HP	Protection from overheating of the compressor motor. They may also be used in commercial motors which must function in destructive or corrosive environments.

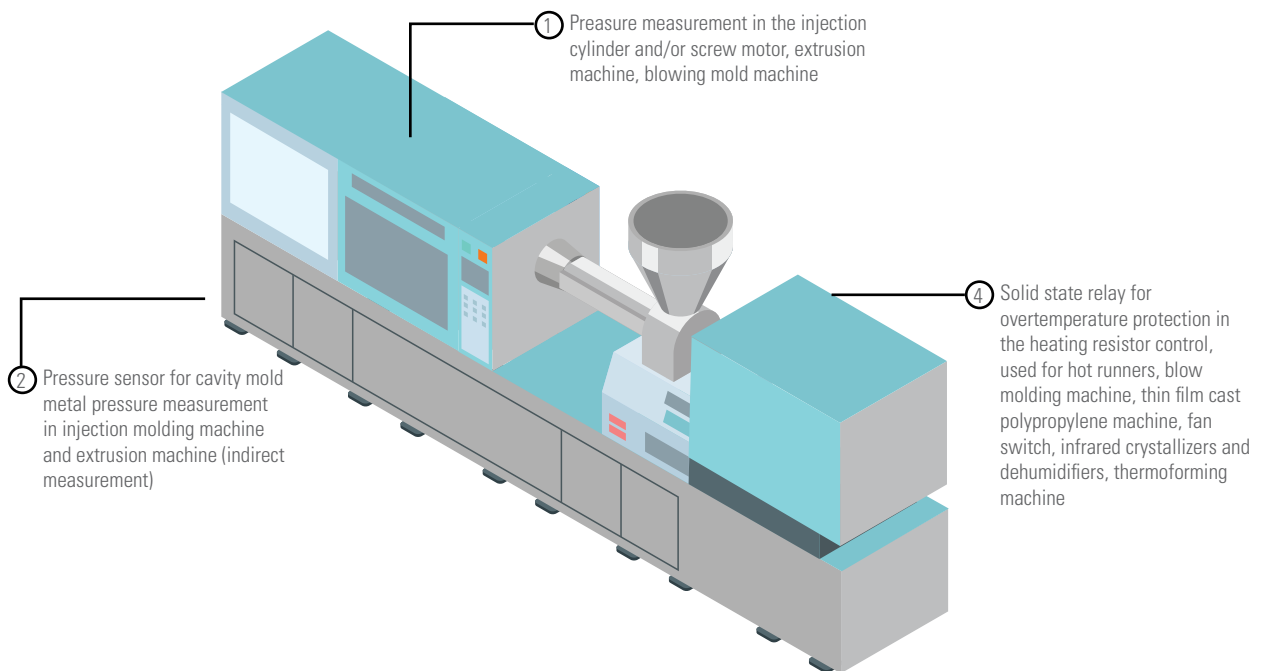
Plastic Machinery

Solid state relays are preferred over their electromechanical counterparts because of their extended lifetime, resistance to shock and vibration, and fast switching.

Injection molding is a very common process used for producing plastic, glass or metal parts. This process consists of passing the desired material through a heating and mixing process and injecting it into a mold. Injection molding is used for producing a great variety of plastic parts such as bottles, cases or automotive parts.

Solid state relays are ideal for use in plastic injection molding machines. They are preferred over their electromechanical counterparts because of their extended lifetime, resistance to shock and vibration, and fast switching.

Solid state relays can be used to switch the barrel and mold heaters, allowing for precise temperature control, thanks to their ability to switch fast and often. A single SSR can drive several heater zones. SSRs can also adjust the position of the tool and get the mold accurately clamped. A solid state reversing contactor provides the required accuracy in addition to a higher life expectancy than an electromechanical contactor. They can also actuate the pins that eject the molded part. A compact DIN Rail mount SSR saves cabinet space and provides extended reliability.



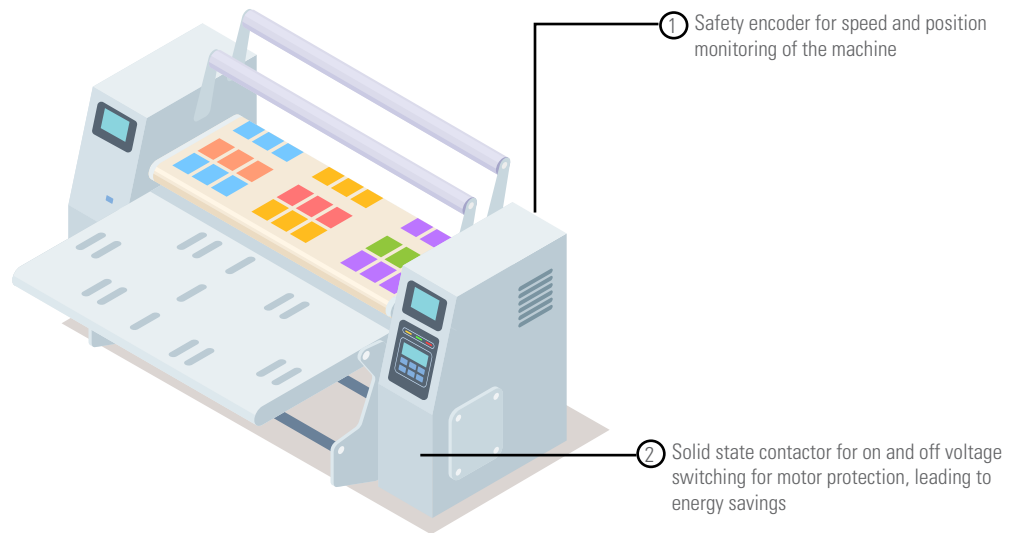
1	 7100, 7300 - Analog and Digital	- Ideal for machines in the mid and high pressure ranges - Wide range of ports, connectors, and analog electrical outputs for ease of integration in various industrial applications	Pressure measurement in the injection cylinder and/or screw motor, extrusion machine, blowing mold machine
2	 Wireless Pressure Transmitters	- Pressure ranges from 0-50 mbar up to 0-400 bar; up to 750m clear line-of-sight - The sensors have a battery life of over 5 years with a 10s transmission rate	Wireless system control
3	 Industrial Receivers	- These receivers feature 4-20mA or 1-5Vdc outputs as well as an alarm relay - Single channel or multiple channel units, which receive readings from up to 5 wireless transmitters	Can indicate a high or low alarm condition or act as an alarm if the signal from a wireless transmitter is lost.
4	 DR45 Solid State Relays	60 Amp rated solid state relay, cage clamp terminals accept up to 3 AWG wire size, built-in overvoltage protection - High voltage, load monitoring module available, integrated fan for better performance, alarm output	Overtemperature protection in the heating resistor control, used for hot runners, blow molding machine, thin film cast polypropylene machine, fan switch, infrared crystallizers and dehumidifiers, thermoforming machine
5	 SOLICON DRC Solid State Contactors	7.6 Amp solid state reversing contactor, built-in overvoltage protection, ultra-efficient thermal design	Overvoltage protection of the clamping unit
6	 Series ONE DR Solid State Relays	Ready-to-use solid state relay, compact size (11 or 18mm), HP rated	Overvoltage protection in the ejection system

Printing Machines

Large, high speed printers (like those for newspapers) can be very dangerous. Typically, if there is a violation of the safe space around the equipment it calls for an immediate shutdown. The primary function, safety for the workers is preserved, but there is a commercial cost in terms of significant loss of product, perhaps damage to the web control, and the need to reset the machine.

In an alternative process, a high speed printer operation can be viewed as having different safety zones, each controlled by its own motor in synchronization with the other motors. By treating each section in this way, a safety violation in one area allows that area to respond quickly, maybe executing a knife cut and dumping excess paper very quickly while the other sections adjust their speed in such a way to protect their functions but also ramp down the speed in a safe manner. This maintains the safety aspects, while also reducing the commercial cost of a safety violation.

A safety violation in one area allows that area to respond quickly, maybe executing a knife cut and dumping excess paper very quickly.



① Safety encoder for speed and position monitoring of the machine

② Solid state contactor for on and off voltage switching for motor protection, leading to energy savings



DSU9H Hollow Shaft Safety Encoder

- Usable up to SIL3/PLe, suitable for safe motor feedback, especially designed for heavy-duty applications
- Compact and robust, excellent resistance to shock and vibration, stainless steel version available

Ideal for long paper length measurement
Synchronization of the rolling mill rotors
Encoder is also defining the speed of the ink projection



DRA3 Solid State Contactor

- Built-in overvoltage protection, LED input status indicator
- Wide range of AC and DC control voltage options, cage style screw terminals for easy installation

Voltage on and off switching for motor protection, leading to energy savings



CX Solid State Relays

- PCB Mount, AC output, industry standard SIP package style
- SCR output with 5 Amps @ 280 VAC ratings and a high surge current capability in a small package
- Available with an AC input and Zero Voltage Turn-On output

Voltage on and off switching for motor protection, leading to energy savings



Series 1 Solid State Relays

- SCR output for heavy industrial loads, AC or DC control
- Zero voltage (resistive loads) or random-fire (inductive loads) output; LED input status indicator optional

Voltage on and off switching for motor protection, leading to energy savings



DHM5 Programmable Incremental Encoders

- Easy programming without any specific software or hardware
- Robustness and excellent resistance to shocks / vibrations
- High protection level IP65, IP67 option with a sealing flange
- High resolutions available, universal electronic circuits from 5 to 30 Vdc, high performances in temperature -30°C to +70°C

Ideal for long paper length measurement
Synchronization of the rolling mill rotors
Encoder is also defining the speed of the ink projection



Vertical Plastic Float Switch with Internal Mount

- Compact Design. Available in PPS, Polypropylene, Nylon and PVDF
- User configurable N/O or N/C operation; E11M12 or 1/8NPT mounting thread

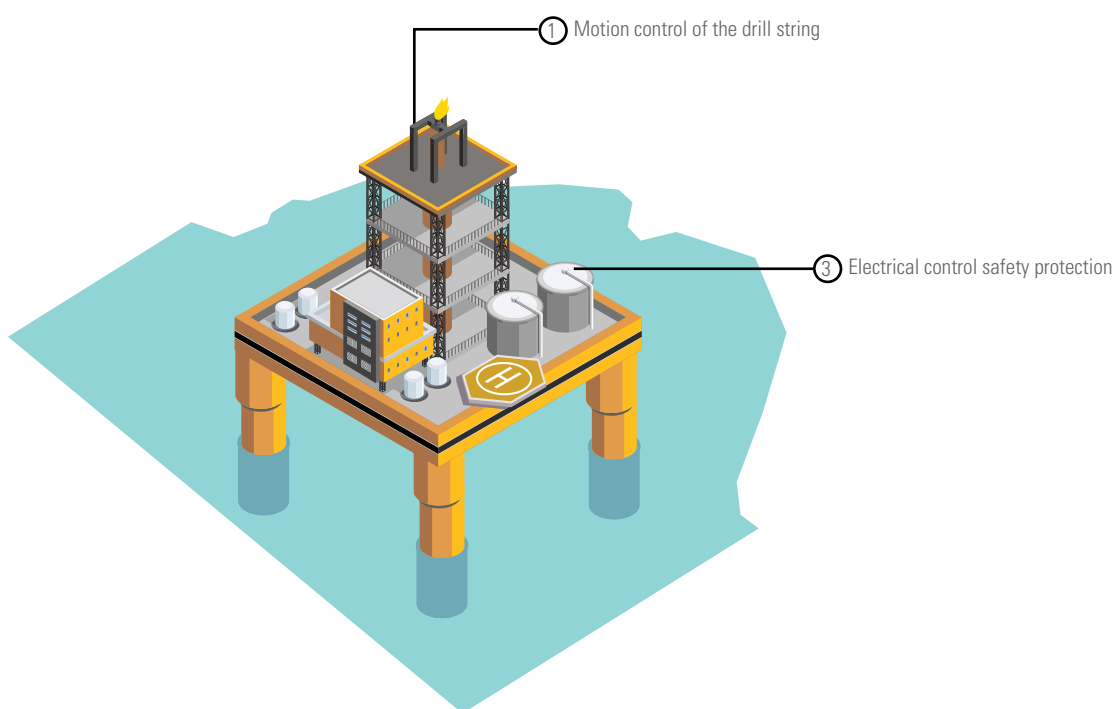
Detects the high and low levels of solvent and inks in tanks

Oil and Gas Platforms

Sensata is among the few companies in the industry that has tested its motors to 30K PSI under maximum temperature extremes exceeding 200°C.

The oil and gas exploration and drilling process has become more complex as it reaches deeper than ever before. An increase in the number of directional or “geosteering” operations has driven the need for improved Measurement-While-Drilling (or MWD) logging equipment, which is used to provide real-time positional data to assist with the proper orientation and steering of the drill.

Knowing the location of the drill tip is vital to proper operation of the rig. In addition, it helps in planning when to change out drill bits, when to take certain measurements, how much windup to expect, how to weight the drill string and so on. It is not uncommon to have rotary encoders stacked up on the rotational axis of the DrawWork, both for redundancy and for sharing signals with other operations on the rig. The ideal encoder would be explosion proof (required by the proximity to explosive gases), stackable (for redundancy and communication) and be able to communicate over long distances reliably. The MAAX encoder from Sensata is all of these things: engineered with this specific application in mind it is a complete solution to the issues of operating a DrawWorks on a drilling rig.



①



**High Pressure
High Temperature
(HPHT) BLDC Motor**

- High temperature Hall commutation assembly, high shock/vibe tolerance mechanical design
- Sleeved permanent magnet rotor assembly, high temperature adhesives and encapsulation materials, high voltage insulation systems

Motion control of the drill string

②



**HS35
Intrinsically
Safe Encoders**

- Rated for class 1 Div 1, compact size, ruggedized against shock and vibration

Measurement of the wire rope as well as signal sharing with other operations on the rig

③



**Electronic
I/O Module**

- This module option provides a method to divide the effective resolution and signal frequency of a quadrature output incremental encoder

Electrical control safety protection

④



**MAAX Absolute
Explosion Proof
Encoders**

- Stackable and explosion proof design, the first of its kind, which makes for a simple installation wherever encoders are mounted in tandem to provide multiple signals for redundancy or when data sharing is desired
- The Profibus interface simplifies system set up as it allows for daisy chaining products together without the need for running a control cable from the panel to each individual component

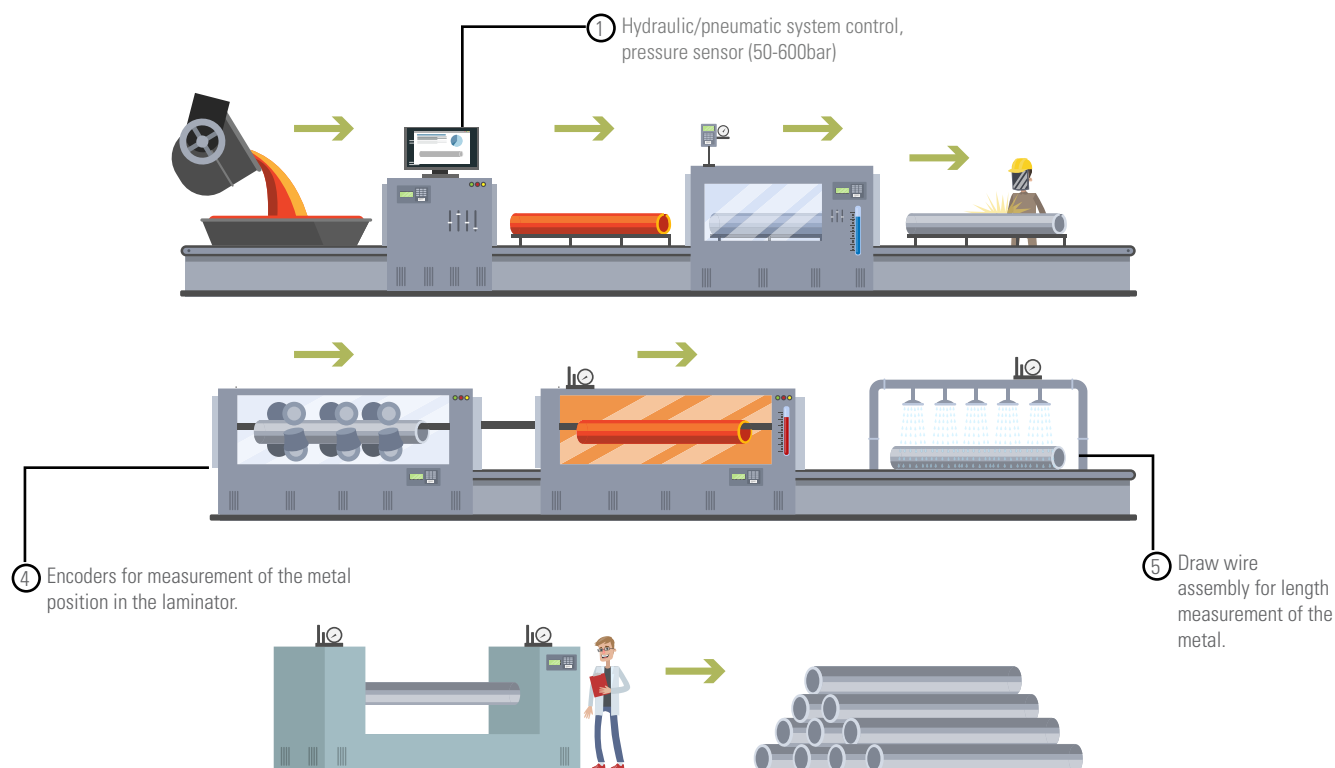
Position sensing solution for oil and gas applications such as drawworks, top drives and pipe handling equipment where working conditions are extreme.

Metal Production

Requirements for motion control in iron and steel production machinery are challenging, as the machines need to work under highest precision, reliability and productivity conditions, even in harsh environments with high temperature. The safety factor is also critical.

Sensata has a broad range of high quality, robust and performant sensor solutions for the hydraulic and electric parts of the most demanding iron and steel production machinery. More importantly, our team will partner with you right from the design level, and will be there for you whenever needed.

Our engineers have a deep application knowledge which enable us to offer you customized products as well as unique support along the product lifecycle.



PTE7100
Hermetic Analogue
Pressure Sensor

- Ideal for machines in the mid and high pressure ranges
- Wide range of ports, connectors, and analog electrical outputs for ease of integration in various industrial applications

Hydraulic/pneumatic system control



Wireless Pressure
Transmitters

- Pressure ranges from 0-50 mbar up to 0-400 bar; up to 750m clear line-of-sight
- The sensors have a battery life of over 5 years with a 10s transmission rate

Wireless system control



Industrial
Receivers

- These receivers feature 4-20mA or 1-5Vdc outputs as well as an alarm relay
- Single channel or multiple channel units, which receive readings from up to 5 wireless transmitters

Can indicate a high or low alarm condition or act as an alarm if the signal from a wireless transmitter is lost.



CHU9 Absolute
Single Turn
Encoders

- Especially designed for heavy duty industry, excellent resistance to shocks and vibrations and to extreme axial and radial loads

Measurement of the metal position in the laminator



Draw Wire
Assembly

- Consists of a wire drum combined with a rotary sensor, commonly an encoder or a potentiometer
- The wire drum is mounted to the sensor so that as wire is extended or retracted it causes the sensor to rotate.

Length measurement



DSUH9
SIL3 Incremental
Rotary Encoder

- Especially designed for heavy-duty applications, compact and robust design; excellent resistance to shock and vibration, usable up to SIL3 / PLE

Measurement of the metal element length, when there is an interaction between man and machine



TC Thermocouple
isolator

- Provides an isolated thermocouple mV signal output from a non-isolated thermocouple
- Ultra compact DIN rail mount enclosure; prevents earth loop & sensor failure problems in multi-thermocouple installations

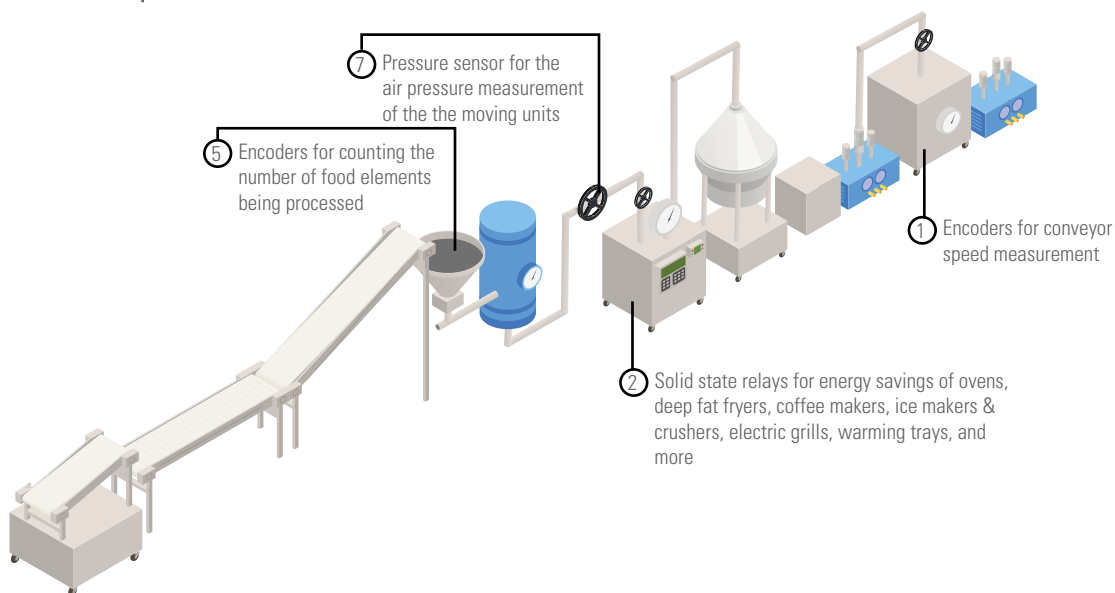
Isolates thermocouple signals to allow noise-free reading of furnace temperatures

Food Processing Lines

Using functional safety components, it is possible to operate the equipment in a slow, but safe pace during the cleaning operation. The improved uptime and availability of equipment more than pays for the upgrade to a functional safety system.

It has always been a time consuming effort to clean up food processing equipment before switching to different products. In fact the process can sometimes take a whole shift. Part of the reason is that the equipment cannot be run at full operating speed during clean-up due to the safety hazard of having people work so near to equipment. This means that the normal process is to clean the accessible part of the machinery, step back, jog the equipment forward and then clean up the newly exposed surfaces. This process is repeated until all areas of the equipment have been cleaned. The equipment is then ready to be put back into service.

Using functional safety components, it is possible to operate the equipment in a slow, but safe pace during the cleaning operation. Some of the control functions that are available within the functional safety system include Safely-Limited Speed (SLS) and Safe Direction (SDI). Referring to our example application in the food industry, under Functional safety it is possible to have the equipment running continuously and slowly in a controlled fashion using these limitations. This allows workers to continuously clean the equipment as it moves, thereby ensuring they can access all parts of the equipment easily and efficiently. Where such systems have been used, the changeover time has been reduced to as little as two hours.

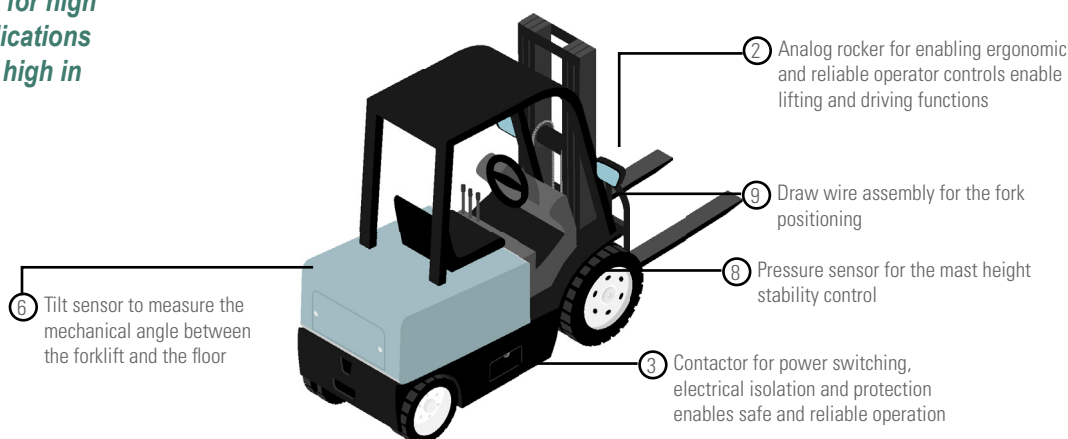


①	DSM5X SIL3 Stainless Steel IP69K Incremental Rotary Encoder	- Usable up to SIL3/Plc; suitable for safe motor feedback, stainless steel material - Robust and excellent resistance to shocks and vibrations	Conveyor speed measurement
②	CW, EL Solid State Relays	- Panel mount AC output solid state relay offering a back-to-back SCR output for reliable switching of commercial and heavy industrial loads - Output ratings of 10 Amps at 24 to 280 VAC, it comes with Zero Voltage Turn-On (for resistive loads) output, includes a removable IP20 "touch-safe" cover for added safety and LED status indicator	Energy saving of professional food equipment such as ovens, deep fat fryers, coffee makers, ice makers & crushers, electric grills, warming trays, and more
③	Wireless Pressure Transmitters	- Pressure ranges from 0-50 mbar up to 0-400 bar; up to 750m clear line-of-sight - The sensors have a battery life of over 5 years with a 10s transmission rate	Wireless system control
④	Industrial Receivers	- These receivers feature 4-20mA or 1-5Vdc outputs as well as an alarm relay - Single channel or multiple channel units, which receive readings from up to 5 wireless transmitters	Can indicate a high or low alarm condition or act as an alarm if the signal from a wireless transmitter is lost.
⑤	Optical Incremental Encoder	- Adapted to food and beverage – pharmaceutical – river – offshore applications - Stainless steel encoder (316) with hygienic design - Flanges and shaft adapted to the market needs	Counts the number of food elements being processed
⑥	Compact External Fitting 1/2" NPT Taper Thread Float Switch	- E15Compact design in 304 SS; external fitting; temperature range to 180°C - Flying lead or Plug and Socket connection	Catering oil level control and hot water level control
⑦	2CP5 Pressure Sensors	- Proven reliability with many customization options, overvoltage and short circuit protected - UL recognized, ceramic capacitive sensor, durable, compact, low-cost design, accurate performance over wide temperatures	Measures the air pressure of moving units

Forklifts and Reachtrucks

Sensata's joysticks and fingertip solutions provide the accuracy, safety and durability required for forklifts, as well as the mechanical strength and the unique sensing design necessary for high performance applications moving materials high in the air.

Lift trucks are commonly used to move equipment in warehouses, requiring very accurate and ergonomic operator control systems. Moving materials high in the air demands high resolution and reliable control systems designed for the application. High mechanical strength, flexibility and a unique sensing design help performance under rigorous conditions; many components are involved to control it in the perfect way. Sensata can help the fork truck operator work more efficiently by using single and dual axis ergonomic joysticks, switch rockers and analog rockers for operational control of lift trucks, draw wire encoders and angle sensors to monitor the fork height and pressure sensors to control the hydraulic circuits and brakes.



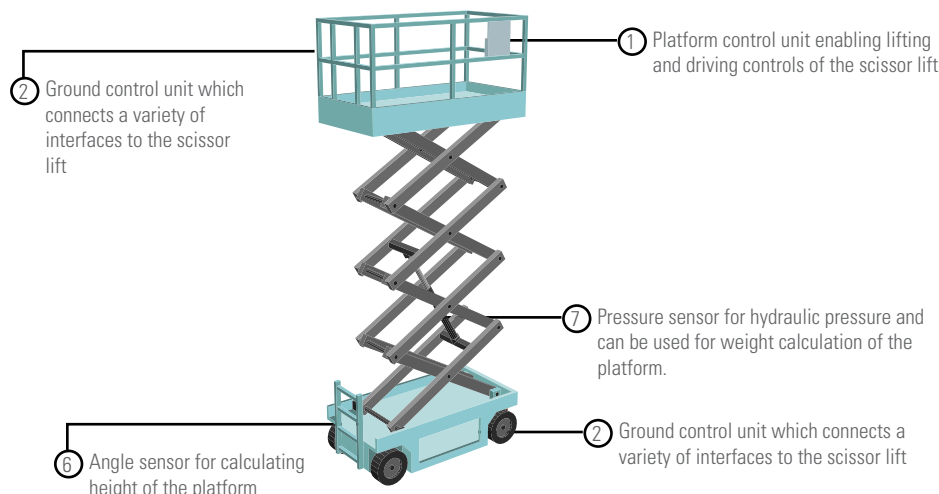
①		AJ3 Dual Axis Joystick	- Provides the reliability and robustness required the reliability required in heavy duty industrial applications - High mechanical strength of the shaft; unique sensing design	Enables lifting and driving functions
②		AR4 Analog Rocker	- High reliability, using hall effect technology, with a unique design - Ideal solution for fingertip rocker designs	Enables lifting and driving functions
③		GV210 Contactor	- Hermetically sealed for improved voltage isolation and switching - Operates in explosive and harsh environments without damage to contacts.	Power switching, electrical isolation and protection
④		DC100 SSR Solid State Relays	Resistance to shock and vibration and the capability to perform efficiently and consistently in harsh environments	Control of battery cooling, buzzer and auxiliary functions
⑤		HHM3 Magnetic Incremental Encoders	- Magnetic technology, contactless, robust, excellent resistance to shocks and vibrations. - High protection level IP65, flanges and shaft adapted to the market needs.	Steering command
⑥		Tilt Sensors	- Compact, measuring inclination with excellent precision and at a high value - Mechanical stability, encapsulated sensor, high environmental protection rating	Measures the mechanical angle between the forklift and the floor
⑦		ACW4 Hall Effect Position Sensor	- Small package and easy integration; versatile due to the 360 degree turn capability - Packaged in a highly sealed (IP69K) housing and utilizing non-contacting Hall effect technology	Steering wheel angle
⑧		PTE7100 Hermetic Analog Pressure Sensor	- Measuring range from 0-50 bar to 0-400 bar, high accuracy - Wide range of ports, connectors, and electrical outputs; stainless steel design with hermetic port	Pressure sensor for hydraulic pressure and can be used for weight calculation of the platform.
⑨		Draw Wire Assembly	- Consists of a wire drum combined with a rotary sensor, commonly an encoder or a potentiometer - The wire drum is mounted to the sensor so that as wire is extended or retracted it causes the sensor to rotate.	Fork positioning
⑩		Optical Liquid Level Sensor with 1/4" NPT Float Switch Mount	- Low cost general purpose liquid level sensors - High reliability optical sensing - External mount via 1/4"NPT thread. High and low output versions	Optical level sensors that detect the level of hydraulic oil in fluid reservoirs.

Mobile Elevated Work Platforms

Self-propelled scissor lifts, the most common type of mobile elevating work platforms move vertically through folding supports known as the scissor mechanism. They are classified in two main categories based on how they are powered and where they are used. Battery powered (or electric) scissor lifts are used mainly indoors on slab surfaces, while the engine powered ones are used outdoors on rough terrain surfaces.

Regardless of how they are powered, they have many sensors and controls to manage movement, safety, and mainly stability (operators on the platform are subject to fall hazards, therefore safety is a priority). For decades, Sensata, through its DeltaTech Controls branded products, has been a market leading supplier of complete platform control systems for scissor lifts, either battery or engine powered.

All functions and movements can be controlled using Sensata's platform control systems and sensors to guarantee compliance with international safety standards.

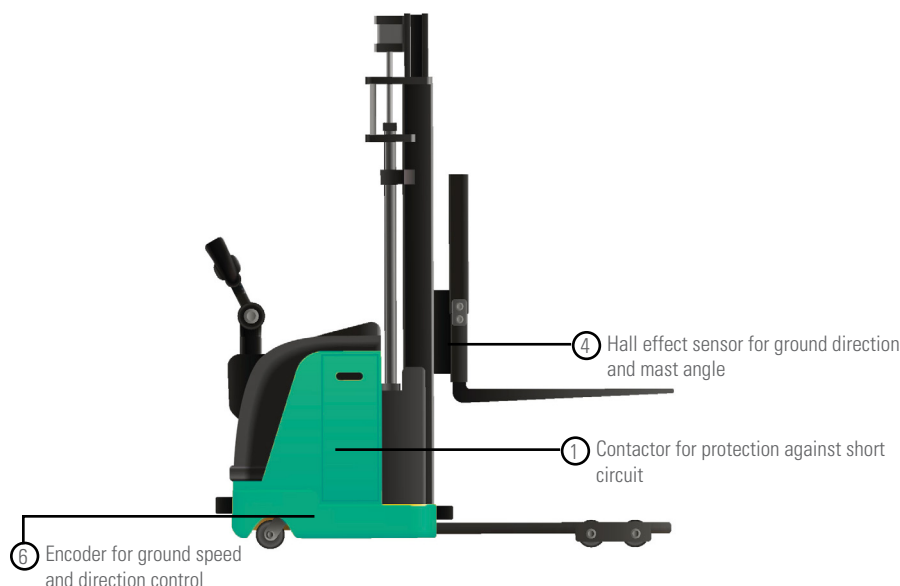


①	 PCU500 Platform Control Unit	- The platform control unit includes the AJ11 joystick - High reliability and accuracy, robust design, user friendly	Ensures lifting and driving the rough terrain scissor lift
②	 GCU500 Ground Control Unit	- User friendly, LCD display, compact design - CAN-bus communication system with 58 functionally configurable inputs/output	Connects a variety of interfaces to the scissor lift
③	 AJ11 Single Axis Joystick	- Provides reliability and long life in heavy duty industrial applications - High accuracy and stable output; high mechanical strength of the shaft and unique sensing design	Single axis joystick for lifting and driving functions (used in PCU)
④	 GV210 Contactor	- Hermetically sealed for improved voltage isolation and switching - Operates in explosive and harsh environments without damage to contacts.	Protection against short circuit
⑤	 9960 Hall Effect Rotary Position Sensor	Available in numerous standard configurations with fast, one week delivery Available configurations include 7 termination options, single or dual outputs and 24 active electrical angles	Angle sensor for calculating height of the platform.
⑥	 PTE7100 Hermetic Analog Pressure Sensor	- Measuring range from 0-50 bar to 0-400 bar, high accuracy - Wide range of ports, connectors, and electrical outputs; stainless steel design with hermetic port	Pressure sensor for hydraulic pressure and can be used for weight calculation of the platform.
⑦	 Industrial Inclinator Analog	- Compact, measuring inclination with excellent precision and at a high value - Mechanical stability, encapsulated sensor, high environmental protection rating	Measures the mechanical angle between the forklift and the floor
⑧	 Optical Liquid Level Sensor with 1/4" NPT Float Switch Mount	- Low cost general purpose liquid level sensors - High reliability optical sensing - External mount via 1/4"NPT thread. High and low output versions	Optical level sensors that detect the level of hydraulic oil in fluid reservoirs.
⑨	 IoT-Gateway: Remote Asset Monitoring & Web Server	- Easy, real-time monitoring of remote assets via the internet - Includes 2G/3G/4G modem and digital communications ports for data acquisition - Numerous other input types including analogue/digital I/O and wireless"	Monitors the condition of scissor lifts and reports data to Cloud based storage for display and alarm generation

Automated Guided Vehicles

Sensata's functional safety encoders rated to SIL3/PLe, Cat.4, are ideal for use in AGVs to ensure highest system safety, where they monitor ground speed and direction control.

The future of AGVs will undoubtedly be autonomous: systems that are adaptive and feature intelligence-based capabilities that allow them to respond within bounded domains to situations that were not pre-programmed in the design. Autonomous vehicles for use in factories, industrial facilities, retail outlets, warehouses, etc., can be categorized into four distinct 'types': forklift trucks (moving goods horizontally and vertically), pallet lift trucks (horizontal only), tow vehicles and unit load carriers (to convey heavy goods from conveyor to assembly line). Hand-in-hand with the navigation and steering technologies comes a wide range of sensors that provide critical feedback to the control system about the AGV's surroundings and operation. The sensors used to navigate, like radar and cameras, and those used to control ground speed and direction, like encoders, are critical to ensure precise and safe operation.

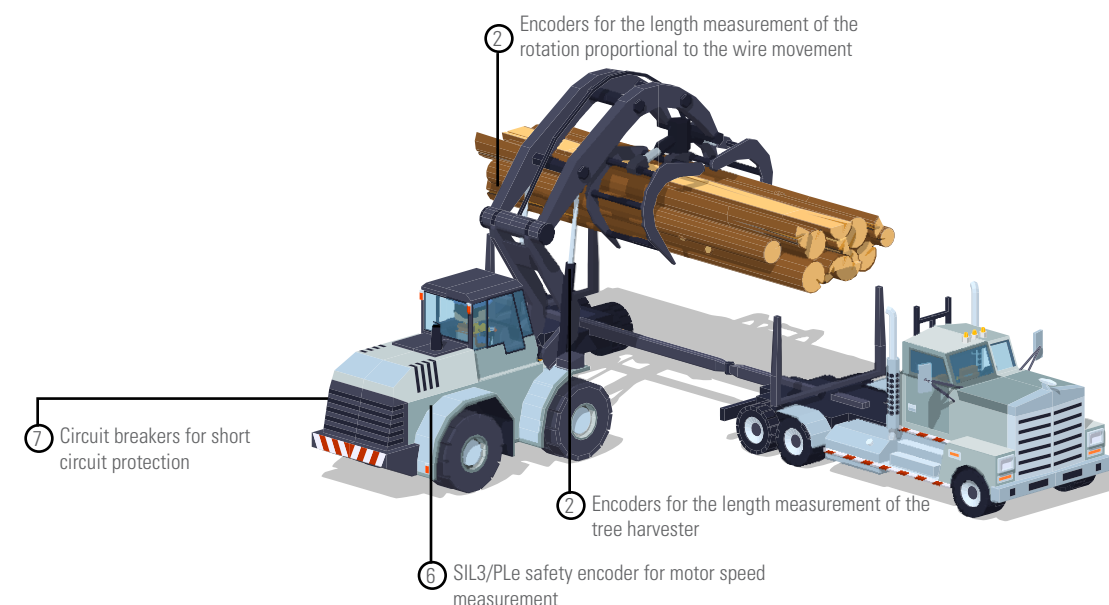


①	 GV210 Contactor	• Hermetically sealed for improved voltage isolation and switching • Operates in explosive and harsh environments without damage to contacts.	Protection against short circuit
②	TSD Tilt Sensor	• High accuracy MEMS based inclination sensor, 32 bit microprocessor	Tilt sensor for alarming if the machine is exceeding a specified angle
③	 7100 Hermetic Analogue Pressure Sensor	• Measuring range from 0-50 bar to 0-400 bar, high accuracy • Wide range of ports, connectors, and electrical outputs; stainless steel design	Used for weight calculation of the platform
④	 Hall Effect Rotary Position Sensor	• Small package and easy integration; versatile due to the 360 degree turn capability • Packaged in a highly sealed (IP69K) housing and utilizing non-contacting Hall effect technology	Ground direction control and mast angle
⑤	 Draw Wire Assembly	• Consists of a wire drum combined with a rotary sensor, commonly an encoder or a potentiometer • The wire drum is mounted to the sensor so that as wire is extended or retracted it causes the sensor to rotate.	Determines mast height and fork positioning
⑥	 DSM5H SIL3 Incremental Rotary Encoder	• SIL3/PLe rated; hollow shaft / shafted versions; usable up to SIL3/PLe; suitable for safe motor feedback • Robust and excellent resistance to shock and vibration; High protection level: IP65	Ground speed and direction control
⑦	 Optical Liquid Level Sensor with M10 Float Switch Mount	• Low cost general purpose sensor • High reliability optical sensing. High and low output versions • Internal mount via M10x1 thread	Sensing the level of Hydraulic oil reservoirs

Woodworking Machinery

Woodworking machines are intended to process wood and are usually powered by electric motors. High quality machines need to use best parts and materials to handle maximum capacity with ease and in the same time to ensure safe operation. Machine needs a certain automation level but also a degree of a wide variety of position, temperature sensors, vibration sensors and pressure sensors enable a flexible automation, faster speeds and higher precision, improving resource and energy efficiency as well as condition-based monitoring of machines and machinery components.

Sensors have an essential role in the safe and precise operation of the woodworking machines, as they increase the automated operation without reducing machine versatility and safety.

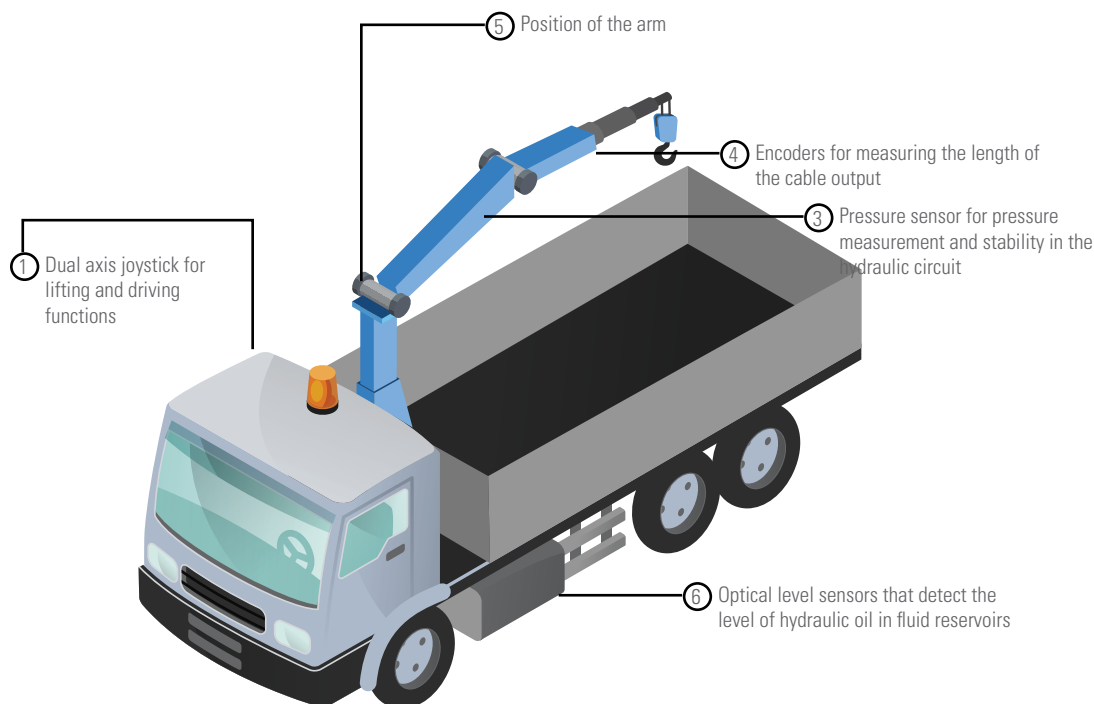


1		PTE7100/7300 Hermetic Analog Pressure Sensor	- Ideal for air compressors in the mid and high pressure ranges - Microfused Strain Gauge (MSG) with best-in-class accuracy - Wide range of ports, connectors, and analog electrical outputs for ease of integration in various industrial applications	Oil pressure measurement and monitoring of the general hydraulic system
2		HHM3 Magnetic Incremental Encoders	- Magnetic technology, contactless, robust, excellent resistance to shocks and vibrations. - High protection level IP65, flanges and shaft adapted to the market needs.	Measures the length of the tree harvester
3		DHM5 Programmable Incremental Encoders	Easy programming without any specific software or hard-ware, robust, excellent resistance to shocks and vibrations	Monitors the speed of the machine
4		Draw Wire Assembly	- Consists of a wire drum combined with a rotary sensor, commonly an encoder or a potentiometer - The wire drum is mounted to the sensor so that as wire is extended or retracted it causes the sensor to rotate.	Length measurement due to the rotation which is proportional to the wire movement
5		T Series Industrial Inclinometer Analog	- Compact, measuring inclination with excellent precision and at a high value - Mechanical stability, encapsulated sensor, high environmental protection rating making these sensors ideal for measuring tilt in harsh industrial environments	Determines the inclination of the picking truck
6		SIL3 Incremental Rotary Encoder	- Usable up to SIL3/PLc, suitable for safe motor feedback, especially designed for heavy-duty applications - Compact and robust, excellent resistance to shock and vibration, stainless steel version available	Speed of the motor, with SIL3/PLc safety performance level
7		Circuit Breakers	- Cost effective power switching, reliable and accurate circuit control - Enables precision operation and is not affected by ambient environment	Short circuit protection
8		GV210 Contactors	- Hermetically sealed for improved voltage isolation and switching - Operates in explosive and harsh environments without damage to contacts.	Short circuit protection

Mobile Boom Cranes

As the boom is extended or retracted, the end of the Draw-Wire will move right along with it and the operator can tell exactly how much the boom has been extended

Mobile boom cranes can be used in construction, landscaping, demolitions and a whole lot of other, similar activities. Like all cranes, the crane operator needs to keep close track of the weight they are handling, the angle of the boom and how far out the boom extension is. Without careful attention to these three things, there is a significant risk that the boom will be overloaded and collapse or cause the whole mobile platform to tip over. One of the most critical parameters to keep track of is the boom extension. For small booms like the one shown in the picture, installing a Draw-Wire assembly with an optical encoder is the perfect solution. As the boom is extended or retracted, the end of the Draw-Wire will move right along with it and the operator can tell exactly how much the boom has been extended. Together with the weight and the angle (using other measuring devices) the operator can stay completely in the safe zone.



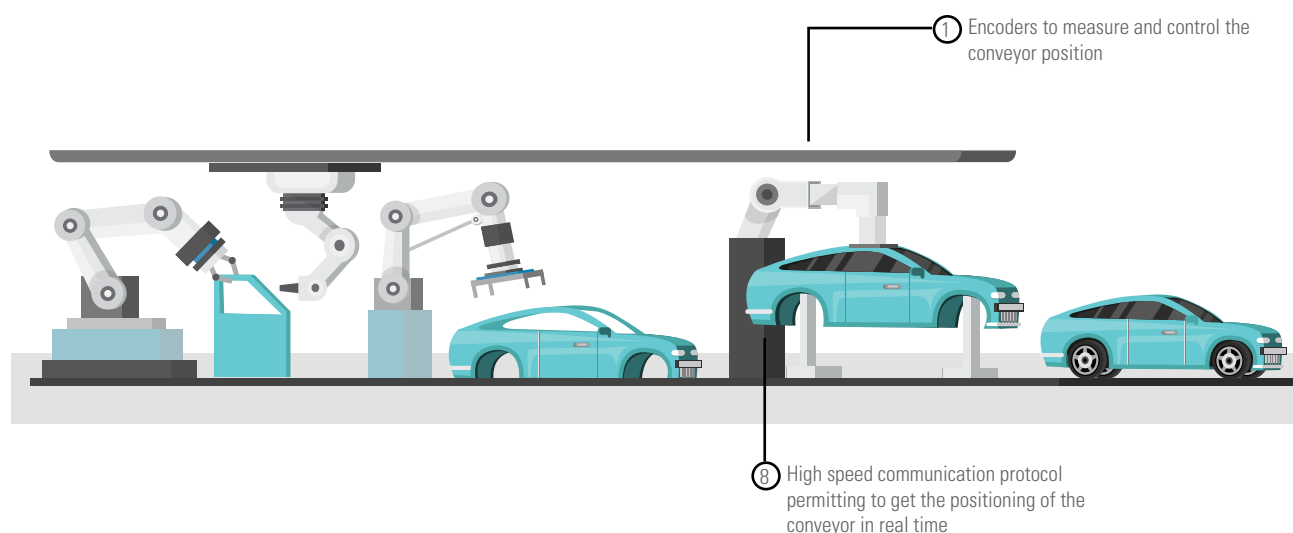
①	 AJ3 Dual Axis Joystick	High strength Hall-effect sensing joystick provides reliable control in rugged, harsh environments	Lifting and driving functions
②	 AJ11 Single Axis Joystick	Joystick that provides reliability and long life in heavy duty industrial applications. 3D hall effect sensors provide high accuracy and stable output. The high mechanical strength of the shaft and the unique sensing design make the joystick ideal for rigorous use in rugged, harsh environments.	Lifting and driving functions
③	 7100 Hermetic Analogue Pressure Sensor	- Measuring range from 0-50 bar to 0-400 bar, high accuracy - Wide range of ports, connectors, and electrical outputs; stainless steel design	Pressure sensor for pressure measurement and stability in the hydraulic circuit
④	 DH05 Optical Incremental Encoder	- Hollow shaft, programmable resolution, easy mounting for the hollow shafts thanks to the anti-coupling device - Robustness and excellent resistance to shocks / vibrations, high protection level IP65, high resolutions available	Measures of the length of the cable output
⑤	 ACW4, TCW4 I/O Link Hall Effect Position Sensors	- Two-part design, offering maximum flexibility during installation - Easy commissioning and configuration with IO-Link, simple device replacement with data storage capability	Position of the arm
⑥	 OLS7 Optical Liquid Level Sensor with 1/4" NPT Float Switch Mount	- Low cost general purpose liquid level sensors - High reliability optical sensing - External mount via 1/4"NPT thread. High and low output versions	Optical level sensors that detect the level of hydraulic oil in fluid reservoirs

Assembly Equipment, Robotics and Cobotics

Assembly lines, also called as progressive assembly, is a process where parts are added in as the semi-finished assembly moves from workstation to workstation. Parts are added in sequence until the final assembly is produced. By mechanically moving the parts to the assembly work and moving the semi-finished assembly from workstation to workstation, a finished product can be assembled faster and with less labor than by having workers carry parts to a stationary piece for assembly.

Assembly lines are used particularly to assemble complex items such as cars and other transportation equipment, household appliances and electronic goods. These are machines require sensors to do the automated work safely, precisely and efficiently.

Sensors are mandatory in assembly lines for transportation equipment, household appliances and electronic goods, as they help the automated process work safely, precisely and efficiently.



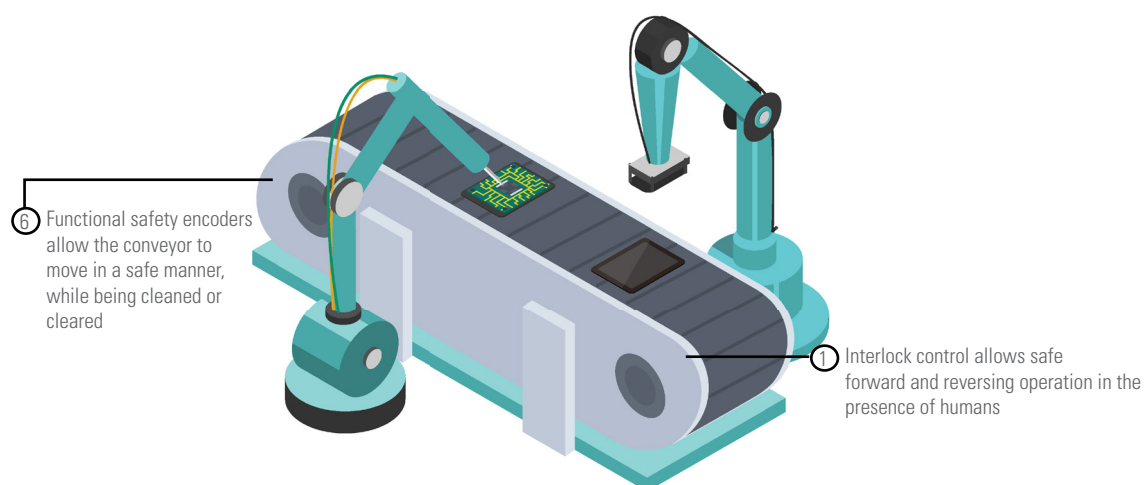
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|---|--|--|--|
| ① |  Hollow Shaft Safety Encoder | <ul style="list-style-type: none"> Secure positive lock mounting Standard incremental output | Measures and controls position of the robot arms |
| ② |  2CP5 Pressure Sensors | <ul style="list-style-type: none"> UL recognized ceramic capacitive sensor, overvoltage and short circuit protected Durable, compact, low-cost design, with accurate performance over wide temperatures | Measures the air pressure in the pneumatic cylinders attached to the robots |
| ③ |  PTE7100, PTE7300 Hermetic Analogue and Digital Pressure Sensors | <ul style="list-style-type: none"> Simple cable replacement system. Universal Configurable Analogue Input Expand the number of inputs through the use of IsoSlice I/O Modules MODBUS TCP or RTU Protocol. Ethernet or RS232/485 Comms Port" | Measures the liquid pressure in the hydraulic cylinders attached to the robots |
| ④ |  Wireless Pressure Transmitters | <ul style="list-style-type: none"> Pressure ranges from 0-50 mbar up to 0-400 bar; up to 750m clear line-of-sight The sensors have a battery life of over 5 years with a 10s transmission rate | Wireless system control |
| ⑤ |  Industrial Receivers | <ul style="list-style-type: none"> These receivers feature 4-20mA or 1-5Vdc outputs as well as an alarm relay Single channel or multiple channel units, which receive readings from up to 5 wireless transmitters | Can indicate a high or low alarm condition or act as an alarm if the signal from a wireless transmitter is lost. |
| ⑥ |  E-100 & Isoslice System | <ul style="list-style-type: none"> Measuring range from 0-16 bar to 0-400 bar, high accuracy Low power consumption and fast response time, good electromagnetic noise resistance | Gathers vibration and temperature data and connects via Ethernet to local network |
| ⑦ |  Hall Effect Rotary Position Sensor | <ul style="list-style-type: none"> Two-part design, offering maximum flexibility during installation Easy commissioning and configuration with IO-Link, simple device replacement with data storage capability | Measures and controls position of the conveyor |
| ⑧ |  Absolute Rotary Encoders | <ul style="list-style-type: none"> ProfiNet; EtherCAT; EtherNet/IP; absolute encoders produce a digital word value indicating true position within a full 360° rotation Ideal for position control, especially if power outages or long periods of inactivity are expected | High speed communication protocol permitting to get the positioning of the conveyor in real time |
| ⑨ |  Profibus Absolute Multi-Turn Encoder | <ul style="list-style-type: none"> CanOpen, Profibus extra-flat encoder, robust, excellent resistance to shocks and vibrations, high protection level IP65 High performances in temperature -20°C to +85°C | High speed communication protocol permitting to get the positioning of the conveyor in real time |

Conveyor Belt Systems

Position sensors are used to control the movement of the belt system and to keep workers safe by limiting the maximum conveyor speed.

Conveyor belts are at the core of factory automation. It moves products from point A to point B in an efficient manner, while also allowing the items that travel on it to be sorted, augmented or modified in some way. Factory outfitters and manufacturers are looking for ways to decrease wear and tear, increase capabilities and improve communication of conveyor belt systems.

Position sensors are at the core of the conveyor systems and our solutions help reduce maintenance and downtime, while improving control and safety of the system.

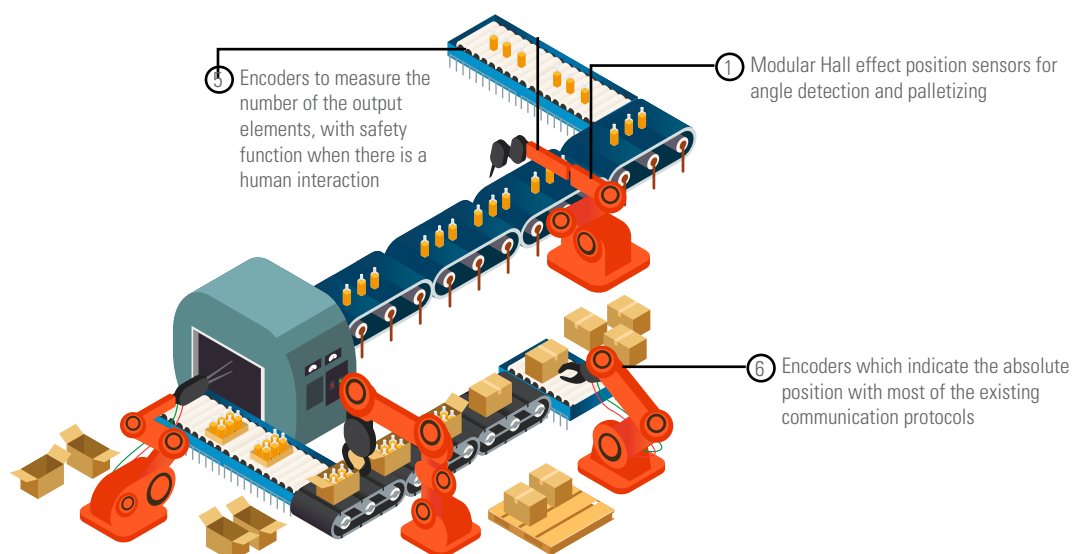


①	 SOLICON Solid State Contactor	- Developed for frequent switching on 3-phase loads - Built-in overvoltage protection and ultra-efficient thermal management design	Interlock control allows safe forward and reversing operation in the presence of humans
②	 Hybrid Motor Starter	- Soft start, soft stop, and motor reversing functions in a compact 22.5mm package - Built-in overload protection and optional mains isolating relay	Its functions extend the lifetime of the conveyor systems, while the motor functions offer additional control on the movement of the belt
③	 Solid State Relay	61mm wide DIN rail package which doesn't require heat sinking up to 60°C - Ideal low-cost option for conveyor systems	Switching loads and motor reversing for small 3-phase AC motors up to 2 HP
④	 Reversing Solid State Contactor	- It can be used in demanding DC applications that require frequent switching - It has an LED input status indicator that shows which direction control (forward, reverse) is being activated	Reversing control and optional soft start, soft stop functions
⑤	 Incremental Encoder	Heavy duty precision bearings, meets NEMA 4 and 13 requirements, Designed from the ground up for the industrial marketplace	Sensing and coordination of conveyor speed with other parts of the system in the loop
⑥	 Encoders	- SIL3 / Cat. 4 PLe rated; IP65 (IP69k functional safety encoders available) - Shafted and Hollow versions available	Cleaning or clearing conveyor jams means downtime and reduced productivity. Functional safety encoders allow the conveyor to move in a safe manner, while being cleaned or cleared.
⑦	 Electronic Anti-Dither Module	Logic gates in the Anti-Dither Module use the quadrature relationship to discriminate between dithering and actual movement	Permit to remove Spurious counts caused by mechanical vibration
⑧	 Broadcaster Module	- Broadcasts encoder signals to up to four independent receivers - Signal processing modules can be added to each output for additional capabilities. Accepts single ended, differential and open collector input voltages	Broadcasts encoder signals to up to four independent receivers
⑨	 SIL3 Incremental Rotary Encoder	- SIL3/PLe rated; hollow shaft / shafted versions; usable up to SIL3/PLe; suitable for safe motor feedback - Robust and excellent resistance to shock and vibration; High protection level: IP65	Safe motor feedback
⑩	 IO Link Series Absolute Single and Multi Turn Modular Hall-Effect Sensors	- Two-part design, modular, offering maximum flexibility during installation; IO-Link with COM3 transmission rate - Easy commissioning and configuration with IO-Link; Simple device replacement with data storage capability	Conveyor speed measurement

Packaging, Sorting And Palletizing

Packaging has some very complex automation needs: all the way from die cutting, carton erecting, filling, inspecting and closing, to multi-packing and palletizing. In addition to these actions, which require split second timing, there is also the need to reconfigure equipment to accommodate runs of different material or to perform operations on packages of different dimensions. In short - versatility, simplicity and configurability are key. The IO Link system was built with automation in mind. It has a simple master-slave structure, hubs that can be used to share signals with the master and either actuators (outputs) or sensors (inputs) can be plugged in through a handful of standard plug configurations. Sensors and actuators can be configurable to report information that can be used for diagnostics and/or analysis for preventative maintenance programs. Products can be reconfigured on the fly. Sensata sensors with I/O link support Industry 4.0 objectives and the 24volt standard.

The strength of IO Link is its configuration simplicity and the diagnostic features



①		IO Link Series Absolute Single and Multi Turn Modular Hall-Effect Sensors	- Two-part design, modular, offering maximum flexibility during installation; IO-Link with COM3 transmission rate - Easy commissioning and configuration with IO-Link; Simple device replacement with data storage capability	Angle detection and palletizing
②		Solid State Contactor	- Built-in overvoltage protection, LED input status indicator - Wide range of AC and DC control voltage options, cage style screw terminals for easy installation	Voltage on and off switching for motor protection, leading to energy savings
③		Solid State Relays	- The configurations of these relays offer versatility and the possible use of plug-in connector for the control input, in either standard "screw" or "spring cage" terminals - Powerful and ready to use SSRs, coming with an integral heat sink, eliminating the need for complex thermal calculations	Voltage on and off switching for motor protection, leading to energy savings
④		Optical Incremental Encoder	- Hollow shaft, programmable resolution, easy mounting for the hollow shafts thanks to the anti-coupling device - Robustness and excellent resistance to shocks / vibrations, high protection level IP65, high resolutions available	Measures the number of the output elements
⑤		SIL3 Incremental Rotary Encoder	- SIL3/PL rated; hollow shaft / shafted versions; usable up to SIL3/PL; suitable for safe motor feedback - Robust and excellent resistance to shock and vibration; High protection level: IP65	Measures the number of the output elements, with safety function when there is a human interaction
⑥		Absolute Rotary Encoders	- ProfiNet; EtherCAT; EtherNet/IP; absolute encoders produce a digital word value indicating true position within a full 360° rotation - Ideal for position control, especially if power outages or long periods of inactivity are expected	Indicates the absolute position with most of the existing communication protocols
⑦		Profibus Absolute Multi-Turn Encoder	- CanOpen, Profibus extra-flat encoder, robust, excellent resistance to shocks and vibrations, high protection level IP65 - High performances in temperature -20°C to +85°C	Indicates the absolute position with most of the existing communication protocols

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